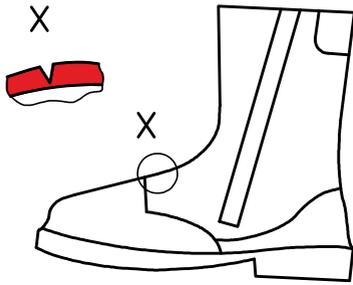


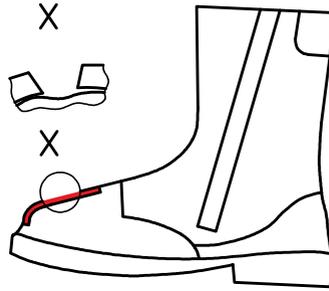
**UPDATED**

# ASSESSMENT OF THE FOOTWEAR BY USER\* GUIDELINES FOR REPLACEMENT OF SAFETY FOOTWEAR



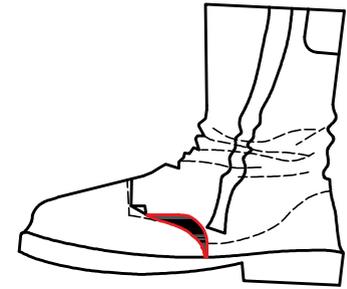
### Deep cracks in the upper

Beginning of pronounced and deep cracking affecting half of the upper material thickness.



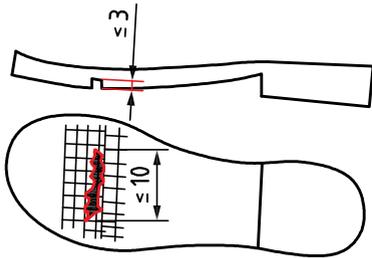
### Strong abrasion of the upper

Strong abrasion of the upper material, especially if the toe puff or the toecap is revealed.



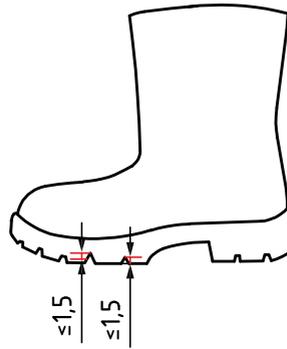
### Separation of upper material

The upper shows areas with deformations or split seams in the leg.



### Cracks in the outsole

The outsole shows cracks higher than 10 mm long and 3 mm deep.



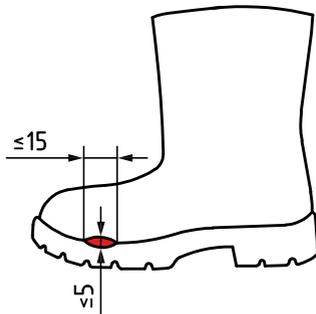
### Decreased cleat height

Cleat height for cleated outsoles at any point lower than 1.5 mm.



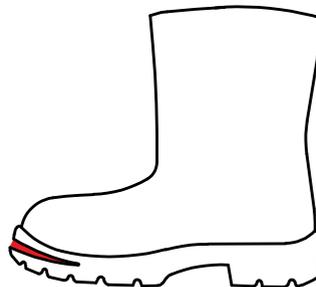
### Destruction of lining; sharp edges

Destruction of the lining or sharp borders of the toe protection which could cause wounds



### Upper/outsole separation

Upper/outsole separation of more than 15 mm long & 5 mm deep.



### Delamination of the sole

Delamination of the soling materials.



### Pronounced deformation

Pronounced out sole deformation due to heat exposure & observing any of the following: • joining of 2 or more cleats due to the material melting; • decrease of any cleat height to <math>< 1.5</math> mm; • melting of outside of the cleat & the mid sole becomes visible; • Closing mechanism not in working order (zip, laces, eyelets, velcro & any other fastening system).

\*As per IS 15298 (Part 2) : 2024



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